2 TON
P-1

OPERATOR DOOR
INTERLOCK RELEASE
BUZZER
POWER
WORK COUNTER
TOOL
UNCLAMP
MANUAL MODE
AUTO MODE
SPINDLE
FUNCTION
COOLANT
AIR BLOW
TOOL NUMBER
SPINDLE TOOL
WAITING TOOL
68
RAPID OVERRIDE
MEMORY
STANDBY
FEEDRATE
SPINDLE OVERRIDE
FEEDRATE OVERRIDE
SINGLE BLOCK
PROGRAM
START
FEED HOLD
EMERGENCY STOP
100/1
10/1
1/1

FANUC Series 18i-MB
G30 P3 X0 M60 ;