





**HYUNDAI KIA MACHINE**

**MODEL**  
**SERIAL NO**  
**WEIGHT**  
**DATE**

HS800
G3739-0010
25000 kg

391-8, KAUMJUNG DONG  
CHANGWON, KYUNGNAM, KOREA  
TEL : (055) 280-9114

**WIA CORPORATION**









FANUC Series 18i-MB

ACTUAL POSITION

00010 N00099

(RELATIVE)	(ABSOLUTE)
X 179.931	X 0.000
Y 247.321	Y 160.000
Z 453.886	Z 768.741
B-11978.000	B 270.000

(MACHINE)	(DIST TO GO)
X -0.791	X 0.000
Y 438.214	Y 0.000
Z 0.000	Z 0.000
B 270.000	B 0.000

(MODAL)					
G00	G40	G54	F 224.000	M	30
G17	G43	G64		M	
G90	G80	G69	H 71	M	
G22	G98	G15	D 0	T	72
G94	G50	G25			
G21	G67		S 8000		
			SACT	B	

F 0 MM/M  
JOB F 0 PART COUNT 2785  
RUN TIME 38464H17M CYCLE TIME 0H 2M11S

PROGRAM BC:00000128  
00010 ;  
(6-19-12) ;  
G98 G80 G40 G00 ;  
G91 G28 Z0 ;  
G90 ;  
;  
;(T70 11.5 DRILL FOR 1/2-20) ;  
T70 G666 ;  
T71 ;  
G00 G90 B180. G57 ;

MEM \*\*\*\*\* S 0 L 0%  
10:12:31

ABS REL ALL PRGM NEXT (OPRT)

CNC POWER

ON

OFF

MANUAL MODE

HANDLE

JOG

RAPID

ZERO RETURN

AUTO MODE

MDI

EDIT

-C

+C

SPINDLE

START

STOP